



SAFETY DATA SHEET

Sikagard 63 N (GB) Part A

Date of issue - 17/05/2002.

SGD63NA

1. PRODUCT AND COMPANY IDENTIFICATION

Product Code SGD63NA
Product Name Sikagard 63 N (GB) Part A
Product Description 2-component chemical resistant protective coating based on epoxy resin.
Manufacturer/Supplier Sika Limited
Watchmead
Welwyn Garden City
Hertfordshire.
AL7 1BQ
tel. 01707 394444
Fax. 01707 329129

2. COMPOSITION/INFORMATION ON THE COMPONENTS

Preparation - Hazardous ingredients (Europe)

Component	CAS/EINECS	Concentration	Classification	Risk Phrases
Epoxy Resin (MW < 700), Novolac	28064-14-4	25.00% - 50.00%	Xi, N	R36/38, R43, R51/53
Epoxy resin (No.Av. mol.wt. < 700)	25068-38-6	2.50% - 10.00%	Xi, N	R36/38, R43, R51/53
Benzyl Alcohol	100-51-6	2.50% - 10.00%	Xn	R20/22
1,1,1-tris(hydroxymethyl)propane triglycidyl ether	30499-70-8	2.50% - 10.00%	Xi	R36/38, R43

3. HAZARD IDENTIFICATION

Main Hazards Irritating to eyes and skin.
May cause sensitisation by skin contact.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

4. FIRST AID MEASURES

Eye Contact Immediately flood the eye with plenty of water for at least 15 minutes, holding the eye open.
Obtain medical attention urgently.

Skin Contact Wipe off as much as possible with a clean dry cloth. Wash skin thoroughly with soap and water.
If material proves difficult to remove, use suitable skin cleanser (not solvent).
Solvents should not be used to clean skin because they may increase the penetration of the material.
Obtain medical attention if blistering occurs or redness persists.

Ingestion Do not induce vomiting. Wash out mouth with water.
Obtain medical attention.

Inhalation Remove from exposure. In cases of possible respiratory irritation or if feeling unwell in cases of prolonged exposure, obtain medical attention.



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5. FIRE FIGHTING MEASURES

<i>Extinguishing Media</i>	Use foam, dry chemical or carbon dioxide.
<i>Extinguishing Media - Not suitable</i>	Do not use water jet.
<i>Special Hazards of Product</i>	Combustion will produce smoke, carbon dioxide and carbon monoxide.
<i>Protective Equipment for Fire-Fighting</i>	Wear full protective clothing and self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

<i>Personal Precautions</i>	Wear appropriate protective clothing.
<i>Environmental Precautions and Clean-up Methods</i>	Try to prevent the material from entering drains or water courses.
<i>Spillages</i>	Contain and absorb using earth, sand or other inert material. Transfer into suitable containers for recovery or disposal.

7. HANDLING AND STORAGE

<i>Handling</i>	Use in well ventilated area. Avoid contact with eyes, skin and clothing.
<i>Storage</i>	Storage area should be: cool. dry. Storage temperature should be controlled to between 5 and 25 °C. Store in the original container securely closed . Keep away from foodstuffs

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<i>Engineering Control Measures</i>	Use of the basic principles of Industrial Hygiene will enable this material to be used safely.
<i>Respiratory Protection</i>	Respiratory protection not normally required.
<i>Hand Protection</i>	Wear suitable impervious gloves. (butyl / nitrile type)
<i>Eye Protection</i>	Chemical goggles if there is a risk of splashing.

9. PHYSICAL AND CHEMICAL PROPERTIES

<i>Physical State</i>	Paste.
<i>Color</i>	Dark Red/ Dark Green.
<i>Odor</i>	Faint. Characteristic.
<i>Flash Point °C</i>	115
<i>Solubility - Water</i>	Immiscible.
<i>Density (kg/m³)</i>	Approx. 1600 at 20 °C.
<i>Viscosity (at 20°C)</i>	Approx. 10,000 (measured as mPa.s)



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10. STABILITY AND REACTIVITY

<i>Stability</i>	Stable under normal conditions.
<i>Hazardous Decomposition Products</i>	Combustion will generate: oxides of carbon. acrid smoke and irritating fumes.

11. TOXICOLOGICAL INFORMATION

<i>Acute toxicity</i>	Low order of acute toxicity.
<i>Eye irritation</i>	Irritating to the eyes.
<i>Skin irritation</i>	Prolonged contact may cause irritation.
<i>Sensitization - Skin</i>	The low molecular weight epoxy resin is a potential skin sensitiser. The possibility of allergic sensitisation should be considered

12. ECOLOGICAL INFORMATION

<i>Mobility</i>	The product is insoluble in water.
<i>Persistence/degradability</i>	The product is expected to be not readily biodegradable.
<i>Ecotoxicity</i>	This material is harmful to aquatic organisms.

13. DISPOSAL

<i>Product Disposal</i>	Dispose of as Special Waste. Arrange for disposal via a licensed waste contractor.
<i>Container Disposal</i>	Dispose of containers with care. Empty containers may contain hazardous residues. Empty packaging should be removed by a licensed waste contractor.

14. TRANSPORT INFORMATION

<i>UN : UN number</i>	3082
<i>UN : Proper shipping name</i>	Environmentally hazardous substances, liquid, n.o.s. Contains: Epoxy Resin
<i>UN : Class</i>	9
<i>UN : Packing Group</i>	3
<i>ADR/RID : Number</i>	3082
<i>ADR/RID : Proper shipping name</i>	Environmentally hazardous substance, liquid, n.o.s.
<i>ADR/RID : Class</i>	Contains:Epoxy Resin
<i>ADR/RID : Item Number</i>	11(c)
<i>ADR/RID : Hazard Identification Number</i>	90
<i>IMDG : Proper shipping name</i>	Environmentally hazardous substance, liquid, n.o.s. contains Epoxy Resin
<i>IMDG : Packing Group</i>	3
<i>IMDG : Class</i>	9
<i>IATA : Proper shipping name</i>	Not Regulated under ICAO



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15. REGULATORY INFORMATION

Label Requirements

Irritant, Dangerous for the environment



Risk Phrases

Irritating to eyes and skin.
May cause sensitisation by skin contact.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety Phrases

Avoid contact with skin.
Wear suitable gloves.

Contains epoxy constituents. See information supplied by the manufacturer.

16. OTHER INFORMATION

First Issue Date

02.04.1998

Revisions Highlighted

Hazards Identification
Regulatory Information

Uses and Restrictions

Customers are urged to ensure that the product is entirely suitable for their own purpose. It is the customer's responsibility to ensure that a suitable and sufficient assessment of the risks created by the use of the product is undertaken.

UK Legislation

Health and Safety at Work etc Act, 1974, and relevant Statutory Provisions.
Chemicals (Hazard Information and Packaging) Regulations, 2002.
SI 1999/437: The Control of Substances Hazardous to Health Regulations
SI No. 972/1996: The Special Waste Regulations 1996
SI No 2839 1991 Environmental Protection (Duty of Care) Regulations.

UK Guidance Publications

Approved Code of Practice - Management of Health and Safety at Work, HSE.
General Approved Code of Practice to COSHH Regulations, HSE.

Footnote

The information contained in this SDS corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to use.

**1. PRODUCT AND COMPANY IDENTIFICATION**

Product Code	SGD63NB
Product Name	Sikagard 63 N (GB) Part B
Product Description	2-component chemical resistant protective coating based on epoxy resin.
Manufacturer/Supplier	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ tel. 01707 394444 Fax. 01707 329129

2. COMPOSITION/INFORMATION ON THE COMPONENTS**Preparation - Hazardous ingredients (Europe)**

Component	CAS/EINECS	Concentration	Classification	Risk Phrases
Benzyl Alcohol	100-51-6	25.00% - 50.00%	Xn	R20/22
Isophoronediamine	2855-13-2	25.00% - 50.00%	C	R21/22, R34, R43, R52/53
M-phenylebis(methylamine)	1477-55-0	25.00% - 50.00%	C	R20/22, R34, R43, R52/53
Nonyl Phenol	25154-52-3	2.50% - 10.00%	C, N	R22, R34, R50/53
Trimethylhexamethylenediamine (cyanethylated)		2.50% - 10.00%	C, N	R22, R34, R43, R51/53
2,4,6-Tri(dimethylaminomethyl) phenol	90-72-2	1.00% - 2.50%	Xn	R22, R36/38
Trimethylhexamethylene diamine	25620-58-0	1.00% - 2.50%	C	R22, R34, R43, R52/53

3. HAZARD IDENTIFICATION

Main Hazards	Causes burns. May cause sensitisation by skin contact. Harmful by inhalation, in contact with skin and if swallowed. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
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4. FIRST AID MEASURES

Eye Contact	Immediately flood the eye with plenty of water for at least 15 minutes, holding the eye open. Eyelids should be held away from the eyeball to ensure thorough rinsing. Obtain medical attention urgently.
Skin Contact	Wipe off as much as possible with a clean dry cloth. Wash skin thoroughly with soap and water. If material proves difficult to remove, use suitable skin cleanser (not solvent). Solvents should not be used to clean skin because they may increase the penetration of the material. Obtain medical attention if blistering occurs or redness persists. Contaminated clothing should be washed or dry-cleaned before re-use.
Ingestion	Do not induce vomiting. Obtain medical attention.



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Inhalation

Remove from exposure.
In cases of possible respiratory irritation or if feeling unwell in cases of prolonged exposure, obtain medical attention.

5. FIRE FIGHTING MEASURES

Extinguishing Media

Not readily combustible. Use foam, dry chemical or carbon dioxide.

Extinguishing Media - Not suitable

Do not use water jet.

Special Hazards of Product

Thermal decomposition or burning may release oxides of carbon, nitrogen and other toxic gases and vapours.

Protective Equipment for Fire-Fighting

Wear full protective clothing and self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Wear appropriate protective clothing.

Environmental Precautions and Clean-up Methods

Try to prevent the material from entering drains or water courses.

Spillages

Contain and absorb using earth, sand or other inert material.
Transfer into suitable containers for recovery or disposal.

7. HANDLING AND STORAGE

Handling

Mix in a well ventilated area.

Storage

Avoid contact with eyes, skin and clothing.
Storage area should be: cool. dry.
Storage temperature should be controlled to between 5 and 25 °C.
Store in the original container securely closed. Keep away from foodstuffs

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Control Measures

Use of the basic principles of Industrial Hygiene will enable this material to be used safely.

Respiratory Protection

Respiratory protection not normally required.

Hand Protection

Wear suitable impervious gloves. (butyl / nitrile type)
The insides of gloves must be kept scrupulously clean.

Eye Protection

Chemical goggles.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State

Liquid.

Color

Clear. - Yellow.

Odor

Ammoniacal.

Flash Point °C

Exceeds 100.

Solubility - Water

Miscible.

Density (kg/m³)

Approx. 990 at 20 °C.

Viscosity (at 20°C)

Mobile liquid at ambient temperatures.



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Date of issue - 31/10/2003.

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10. STABILITY AND REACTIVITY

<i>Stability</i>	Stable under normal conditions.
<i>Hazardous Decomposition Products</i>	Heating may produce: ammonia. oxides of carbon. oxides of nitrogen. acrid smoke and irritating fumes.

11. TOXICOLOGICAL INFORMATION

<i>Acute toxicity</i>	Low order of acute toxicity.
<i>Eye irritation</i>	This material is corrosive to the eye.
<i>Skin irritation</i>	This material is corrosive to the skin.
<i>Sensitization - Skin</i>	The possibility of allergic sensitisation should be considered

12. ECOLOGICAL INFORMATION

<i>Mobility</i>	Emulsifiable in water.
<i>Persistence/degradability</i>	The product is expected to be not readily biodegradable.
<i>Ecotoxicity</i>	This material is harmful to aquatic organisms.

13. DISPOSAL

<i>Product Disposal</i>	Dispose of as Special Waste. Arrange for disposal via a licensed waste contractor.
<i>Container Disposal</i>	Dispose of containers with care. Empty containers may contain hazardous residues. Empty packaging should be removed by a licensed waste contractor.

14. TRANSPORT INFORMATION

<i>UN : UN number</i>	1760
<i>UN : Proper shipping name</i>	Corrosive liquid, n.o.s.
<i>UN : Class</i>	8
<i>UN : Packing Group</i>	3
<i>ADR/RID : Number</i>	1760
<i>ADR/RID : Proper shipping name</i>	Corrosive liquid, n.o.s.
<i>ADR/RID : Class</i>	Contains : Isophoronediamine, Xylylenediamine.
<i>ADR/RID : Item Number</i>	66(c) Class C9
<i>ADR/RID : Hazard Identification Number</i>	80
<i>IMDG : Proper shipping name</i>	Corrosive liquid, N.O.S. contains Isophoronediamine, Xylylenediamine
<i>IMDG : Packing Group</i>	3
<i>IMDG : Class</i>	8
<i>IMDG : Ems Number</i>	8-15; F-A, S-B
<i>IATA : Proper shipping name</i>	Corrosive liquid, N.O.S. Contains:Isophoronediamine, Xylylenediamine
<i>IATA : Packing Group</i>	3
<i>IATA : Class</i>	8



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15. REGULATORY INFORMATION

Label Requirements

Corrosive, Dangerous for the environment



Risk Phrases

Causes burns.
May cause sensitisation by skin contact.
Harmful by inhalation, in contact with skin and if swallowed.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety Phrases

Avoid contact with skin.
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Wear suitable protective clothing, gloves and eye/face protection.
In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Contains

3-aminomethyl-3,5,5-trimethylcyclohexylamine
M-phenylebis(methylamine)
Benzyl alcohol
Trimethylhexane-1,6-diamine
Trimethylhexamethylenediamine-1,6 cyanethylated

16. OTHER INFORMATION

First Issue Date

02.04.1998

Revisions Highlighted

Composition / information on ingredients
Hazards Identification
Labelling Information
Transport Information

Uses and Restrictions

Customers are urged to ensure that the product is entirely suitable for their own purpose. It is the customer's responsibility to ensure that a suitable and sufficient assessment of the risks created by the use of the product is undertaken.

UK Legislation

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SI 2002/1689: Chemicals (Hazard Information and Packaging) Regulations
SI 2002/2677: The Control of Substances Hazardous to Health Regulations
SI No. 972/1996: The Special Waste Regulations 1996
SI No 2839 1991 Environmental Protection (Duty of Care) Regulations.

UK Guidance Publications

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