



# Icosit<sup>®</sup> EG120

## One Coat Polyurethane Finishing

### Technical Data Sheet

#### DESCRIPTION

**Icosit EG120** is a low VOC, low solvent, high gloss two component polyurethane for direct application to galvanized or steel structures.

#### USES

- \* One coat Duplex system for new hot dip galvanized structures.
- \* One coat application to structural steel.
- \* Marine and offshore corrosion protection.
- \* Corrosion protection of bridges, pipelines etc.

#### ADVANTAGES

- \* 120 microns dft in one application.
- \* Low VOC.
- \* Low solvent.
- \* Exceptional UV resistance.
- \* Solid and mio coloured finishes.
- \* Does not require 'T' wash or etch primer when applied to new/weathered galvanized substrates.

#### Technical Data

<b>Colour:</b>	Available in a selection of RAL and BS4800 colours and tinted to suit customer requirements. Also DB MIO colours. Refer to Sika standard colour shade chart.		
<b>Finish:</b>	High Gloss/Matt MIO grades		
<b>Density (SG):</b>	1.4 kg/litre - solid colours 1.7 kg/litre - MIO colours		
<b>Volume solids:</b>	67%		
<b>Typical film thickness per coat:</b>	110 - 130 microns dry 165 - 195 microns wet		
<b>Application temperatures &amp; humidity conditions:</b>	+5°C minimum (substrate and ambient) +3°C (5°F) above the dew point		
<b>Coverage:</b>	5.6 m <sup>2</sup> /litre @ 120 microns dft		
<b>Service temperature:</b>	Max dry heat +150°C		
<b>Method of Application:</b>	Airless spray, brush or roller		
<b>Drying times:</b>	<b>10°C</b>	<b>20°C</b>	<b>30°C</b>
Hard dry (hours):	14	11	3
Overcoating: Min (hours)	----- 12 -----		
<b>Mix ratio: (A:B)</b>	85:15 by wt solid colours 90:10 by wt MIO colours		
<b>No of coats:</b>	1 - 2		
In accordance with ISO 12 944 Pt 5			
<b>Pot life: (hours)</b>	<b>10°C</b>	<b>20°C</b>	<b>30°C</b>
	3	2	1
<b>VOC:</b>	208 g/litre		
<b>Flashpoint:</b>	Pt A 32°C Pt B 38°C		

All above values are approximate.

## SURFACE PREPARATION

### Coated surfaces:

**Icosit EG120** is a finishing coat which may be applied directly onto steel, blastcleaned to SA 2.5 according to ISO 129 44 Pt 4.

The surface to be coated should be dry and free from contaminants, such as dust, oil, grease, algal growth etc.

### Galvanized surfaces:

Refer to **Sika®** Galvanized Steel Duplex Guidelines. Available on request.

## MIXING

Always mix complete units as supplied. Power agitate component A, add component B and completely mix both components.

## APPLICATION

**Airless spray:** Typically 110 - 130 microns per coat dft on vertical surfaces

Tip range 0.38 - 0.53 mm (15 - 23 thou)  
Output fluid pressure at tip  
Min (141 kg/cm<sup>2</sup>) (2000 psi)

**Brush:** Typically 90 - 100 microns per coat dft on vertical surfaces (best optical results will be achieved by airless spray).

**Roller:** Typically 90 - 100 microns per coat dft on vertical surfaces (best optical results will be achieved by airless spray).

## THINNING

Thinning **Sika Thinner EG** up to 5% may be necessary to improve atomisation.

## IMPORTANT CONSIDERATIONS

- \* Colour shade may vary from colour cards.
- \* Apply only to dry surfaces.
- \* Do not apply during mist or fog conditions or when snow or rain is imminent.
- \* Avoid condensation on the coating during the initial drying period.
- \* Apply in ventilated areas

## CLEANING OF EQUIPMENT

Use **Thinner EG**. Hardened material may have to be mechanically removed.

## PACKAGING

Refer to latest price list

## CONSUMPTION

Approximately 5.6 m<sup>2</sup>/litre @ 120 microns dft. These figures do not allow for surface porosity, profile or wastage).

## STORAGE AND SHELF LIFE

Minimum 24 months in sealed containers stored in dry warehouse conditions (+5°C - +25°C).

### Handling Precautions

Sika products are generally harmless provided that certain precautions normally taken when handling chemicals are observed. The materials must not, for instance, be allowed to come in contact with foodstuffs or food utensils and measures should also be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The use of protective clothing, goggles, barrier creams and rubber gloves is required. The skin should be thoroughly cleaned at the end of each working period either by washing with soap and warm water or by using a resin-removing cream - the use of powerful solvents is to be avoided. Disposable paper towels - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. In case of accidental eye or mouth contact, flush with water - consult a doctor immediately. Health and Safety information on Sika Products is available and we strongly advise that this is read prior to their use. Sika products are for professional use and should be stored in sealed containers away from the reach of children.

### Important Note

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.

Please consult our Technical Sales Department for further information

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