



# SikaGard® 62

## High Build Epoxy Coating

### Technical Data Sheet

#### DESCRIPTION

**Sikagard 62** is a two-component solvent free, high build coloured epoxy resin coating with high chemical resistance and approved for use in contact with potable (drinking) water.

#### USES

- \* On steel or concrete.
- \* Reservoir coatings.
- \* Bund linings.
- \* Food production areas.
- \* Cleanroom floors and walls.
- \* Pipe linings.
- \* Metal tank coating and lining.
- \* Nuclear industries.
- \* Aquariums.
- \* Process areas.

#### ADVANTAGES

- \* Excellent decontaminability.
- \* Hygienic.
- \* Non-taint.
- \* High film thickness.
- \* Solvent free.
- \* Excellent chemical resistance.
- \* Good abrasion resistance.
- \* Durable.
- \* Sprayable.
- \* Damp tolerant (no vapour pressure).
- \* Vapour proof.
- \* Suitable for drinking water contact.

#### FLOOR COATING SYSTEM

2 - 3 x **Sikagard 62**. Can also be applied as a self smoothing topping if required. (Ensure use of spiked roller).

**Material consumption:** Approx 0.2 - 0.4 kg/m<sup>2</sup> per coat.  
0.2 kg/m<sup>2</sup> = 150µ D.F.T.

#### Technical Data (typical)

<b>Colour:</b>	Refer to colour chart and current price list for availability and minimum order quantities.		
<b>Specific gravity:</b>	Approx. 1.35 kg/litre		
<b>Volume solids:</b>	Approx 100%		
<b>Application temperatures &amp; humidity conditions:</b>	+5°C min, +30°C max (Substrate and ambient) RH 90% max		
<b>Substrate MC &amp; RH:</b>	≤4% by Wt or ≤75% RH		
<b>Heat resistance:</b>	Continuous exposure 60°C		
<b>CHEMICAL RESISTANCE:</b>	Refer to chart (Consult Sika Ltd for additional information)		
<b>Additional application information:</b>	+10°	+20°C	+30°C
<b>Pot Life:</b>	60 mins	30 mins	15 mins
<b>Waiting time between coats</b>			
min	18 hrs	10 hrs	5 hrs
max	3 days	2 days	1 day
<b>Final drying times:</b>			
Foot traffic	24 hrs	17 hrs	8 hrs
Lightly serviceable	6 days	4 days	2 days
Fully serviceable	15 days	12 days	9 days

Approved for potable water contact.  
Certification available on request.

All above values are approximate.

## SURFACE PREPARATION

The cementitious substrate should be sound and of sufficient compressive strength. ( Min 25 N/ mm<sup>2</sup> ) . Minimum pull off strength 1.5 N/mm<sup>2</sup>.

The surfaces must be dry and free of all contaminants eg oils, grease, surface treatments and coatings etc. The substrate must be prepared mechanically to achieve an open textured fine gripping surface, free of cement laitance. Weak concrete should be removed and surface defects such as blowholes and voids must be fully exposed.

All dust, loose and friable material must be completely removed from all surfaces before application of the coating preferably by brush and vacuum.

Repairs to cementitious substrate and filling of blowholes levelling of irregularities etc should be carried out using an appropriate product from the **SikaDur® Sikafloor®** or **SikaGard®** range of materials.

Steel surfaces should be prepared to bright metal and subsequently degreased prior to coating.

## MIXING

Prior to mixing, stir component A (resin), add all of component B (Hardener) and mix both components thoroughly with a low speed electric stirrer (300-600 rpm) for a minm of 3 minutes until a uniform mix has been achieved. Leave material to stand in container until the majority of air bubbles have dispersed.

## APPLICATION

Prior to application, confirm substrate moisture content and RH. If >4% by wt or >75% RH. **Sikafloor® EpoCem®** may be applied as a D.P.M. system

Three coats should be used for areas requiring high chemical and/or mechanical resistance.

The use of differing colours on each coat is recommended to aid correct coverage.

Apply by brush, roller or airless spray to the correct film thickness.

### Handling Precautions

Sika products are generally harmless provided that certain precautions normally taken when handling chemicals are observed. The materials must not, for instance, be allowed to come in contact with foodstuffs or food utensils and measures should also be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The use of protective clothing, goggles, barrier creams and rubber gloves is required. The skin should be thoroughly cleaned at the end of each working period either by washing with soap and warm water or by using a resin-removing cream - the use of powerful solvents is to be avoided. Disposable paper towels - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. In case of accidental eye or mouth contact, flush with water - consult a doctor immediately. Health and Safety information on Sika Products is available and we strongly advise that this is read prior to their use. Sika products are for professional use and should be stored in sealed containers away from the reach of children.

### Important Note

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.

Please consult our Technical Sales Department for further information

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## IMPORTANT NOTES

- \* Do not apply **SikaGard 62** on substrates in which significant vapour pressure may occur.
- \* **Thinner C** is flammable. NO NAKED FLAMES.
- \* Always ensure good ventilation when using **SikaGard 62** in a confined space.
- \* Quartz silica sand can be sprinkled on to **SikaGard 62** then sealed to form a slip resistance surface
- \* Freshly applied **SikaGard 62** should be protected from damp, condensation and water for at least 24 hours.
- \* Avoid puddles on surface.
- \* When intercoat times are exceeded abrade, wipe with **Thinner C** and recoat.
- \* For damp substrates scrub the first coat into the substrate.

## CLEANING EQUIPMENT

Use **Thinner C**. Hardened material may have to be mechanically removed.

## PACKAGING

Refer to latest price list

## CONSUMPTION

Approximately 0.2 - 0.4 kg/m<sup>2</sup> (These figures do not allow for surface porosity, profile or wastage). Maximum yield per pack - refer to current price list.

## STORAGE AND SHELF LIFE

Minimum 1 year in sealed containers stored in dry warehouse conditions (+5°C - +25°C).

