



Sikafloor[®] 619

Clear Low Viscosity Epoxy Impregnation

Technical Data Sheet

DESCRIPTION

Sikafloor 619 is a two component solvented clear low viscosity epoxy based impregnation and sealer for reducing dusting and surface hardening of concrete floors.

USES

- * Factories.
- * Garages.
- * Warehouses.
- * Car Parks.
- * Storage areas.
- * Plant rooms.
- * Manufacturing areas.

ADVANTAGES

- * Good abrasion resistance.
- * Prevents dusting.
- * Improved chemical resistance.
- * Surface hardens concrete.
- * Reduces permeability.
- * Excellent pore sealer.
- * Easy to use.

FLOOR COATING SYSTEM:

Impregnation: 2 - 3 x **Sikafloor 619**.

Material consumption: Approx 0.2 - 0.4 kg/m² per coat.

Technical Data (typical)

Colour:	Clear/Pale Straw
Density (SG):	Approx 0.95 kg/litre
Application temperatures & humidity conditions:	+5°C min, +35°C max (Substrate and ambient) RH 90% max
Substrate M.C. & RH:	≤4% by Wt or ≤75% RH
Additional application information:	
Pot life:	12 hrs @ 15°C
Waiting time between coats:	
min	12 hrs
max	24 hrs
Final drying times:	
Foot traffic:	12 hrs
Lightly serviceable:	3 days
Fully serviceable:	5 - 7 days

All above values are approximate.

